

Work Order ID 129593

129593

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February-18-15 9:47:51 AM

Item ID: D205-765-011

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Drive Shaft Tunnel

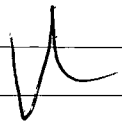
Start Date: 2/18/15 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 2/19/15 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan:  Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*
Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN D205-765	Rev A								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D205-765-011								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4-100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
27
9-89

DAS
46
9-89

FEB 23 2015

DAS
27
9-89

FEB 19 2015

FEB 23 2015



(1x)

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February-18-15 9:47:52 AM

Item ID: D205-765-011 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Drive Shaft Tunnel
 Start Date: 2/18/15 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 2/19/15 Req'd Qty: 1.00 *1* Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130	Packaging					(1x)	DAS 46	FEB 23 2015	
Packaging	Memo	0.00					9-89		
Packaging	Identify and pack for shipping as per PPP D205-765-011								
	Location: 027								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

15/2/24

DS.2-24

Picklist Print

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Parent Item: D205-765-011

D205-765-011

Parent Item Name: Drive Shaft Tunnel

Start Date: 2/18/15

Required Date: 2/19/15

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A New Issue 08-03-17 JLM Verified By: LL
*****MS20427M4 rivets are supplied by customer*****

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3C3A Bolt	DAS 46 9-89	Purchased	No			110	Each	149.0000	17	17		DAS 27 FEB 19 2015	DAS 46 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				GA				81					
				122141				6					
				124417				75					
				ST350				68					
				124417				68					
D3648-041 Tunnel Assy	DAS 46 9-89	Manufactured	No			110	Each	0.0000	1	1		DAS 27 FEB 19 2015	DAS 46 9-89
D3654-1 Doubler	DAS 46 9-89	Manufactured	No			110	Each	7.0000	1	1		DAS 27 FEB 19 2015	DAS 46 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST227B				7					
				95737				7					
D3682-1 Gasket	DAS 46 9-89	Manufactured	No			110	Each	6.0000	1	1		DAS 27 FEB 19 2015	DAS 46 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST227B				6					
				104905				6					

Picklist Print

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Work Order ID: 129593

Parent Item: D205-765-011

Parent Item Name: Drive Shaft Tunnel

129593

D205-765-011

Start Date: 2/18/15

Required Date: 2/19/15

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0363R

Purchased

No

110

Each

884.0000

17

17

NAS1149C0363R

DAS

46

Washer

9-89

**

DAS

27

9-89

DAS

27

9-89

FEB 19 2015

Location

Loc Qty

Loc Code

FP001

165

114742

165

GA

220

m130673

220

ST271

499

m130673

499

17

FEB 23 2015

5. PARTS LIST

Qty -011	Part Number	Description
X	D205-765-011	DRIVESHAFT TUNNEL KIT
1	D3648-041	TUNNEL ASSEMBLY
1	*D3649-041	TUNNEL BOTTOM PANEL ASSY.
1	**D3649-1	TUNNEL BOTTOM PANEL
22	**MS21060-3K	NUTPLATE
22	**MS21062-3K	NUTPLATE
88	**MS20427M3-3	RIVET
1	*D3650-041	TUNNEL TOP PANEL ASSY.
1	**D3650-1	AFT PANEL
1	**D3650-3	CENTER PANEL
1	**D3650-5	FWD PANEL
8	**AN3C-3A	BOLT
8	**AN960C10	WASHER
1	*D3651-041	AFT BASE ASSEMBLY
1	**D3651-043	FLANGE WELDMENT
1	**D3651-1	GASKET
1	**D3651-9	INSIDE DOUBLER
1	**D3651-11	GASKET
1	**D3651-13	OUTSIDE DOUBLER
58	**CR3523-4-02	RIVET
40	**AN3C-3A	BOLT
40	*AN960C10	WASHER
1	D3654-1	DOUBLER
1	D3682-1	GASKET
17	AN3C-3A	BOLT
17	AN960C10	WASHER
A/R	MS20427M4	RIVET

* PART IS INCLUDED WITH D3648-041 TUNNEL ASSEMBLY

** PART IS INCLUDED WITH ASSEMBLY ABOVE

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Revision: A

Date: 08.01.14